

Date: Monday, 8/21/2006 2:11:22 PM
 User: Kim Johnston

Process Sheet

| | | | | | | |
|-----------------------|---|--|------------------|------------------------------|--|--|
| Customer | : CU-DAR001 Dart Helicopters Services | | Drawing Name | : BUSHING | | |
| Job Number | : 28252 | | | | | |
| Estimate Number | : 10725 | | | | | |
| P.O. Number | : N/A | | Part Number | : D2652 | | |
| This Issue | : 8/21/2006 S.O. No. : N/A | | Drawing Number | : D2652 REV A | | |
| Prsht Rev. | : NC | | Project Number | : N/A | | |
| First Issue | : N/A | | Drawing Revision | : A | | |
| Previous Run | : 27832 | | Material | : N/A | | |
| Written By | | | Due Date | : 9/5/2006 Qty: 300 Um: Each | | |
| Checked & Approved By | | | | | | |
| Comment | : Est Rev:B 02-06-13 Now machined in house. | | NG | | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---|
| 1.0 | M303R0500 | 303 Round Bar 0.500" Comment: Qty.: 0.0578 f(s)/Unit Total: 17.3250 f(s) Material: 303 ss .500" Round Bar (M303R0500) Batch: m102085 |
| 2.0 | HARDINGE | HARDINGE CNC LATHE SMALL Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Folio FA250 & Dwg D2652 2-Deburr |
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE Comment: INSPECT PARTS AS THEY COME OFF MACHINE |
| 4.0 | QC8 | SECOND CHECK |
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: ac/01/27

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

Date: Monday, 8/21/2006 2:11:22 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 28252

Part Number: D2652

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|----|------------------|
| 6.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|



343

Comment: DOCUMENT CONTROL

Inspection Level 21

6/10/27

Job Completion



✓ 6/09/27

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

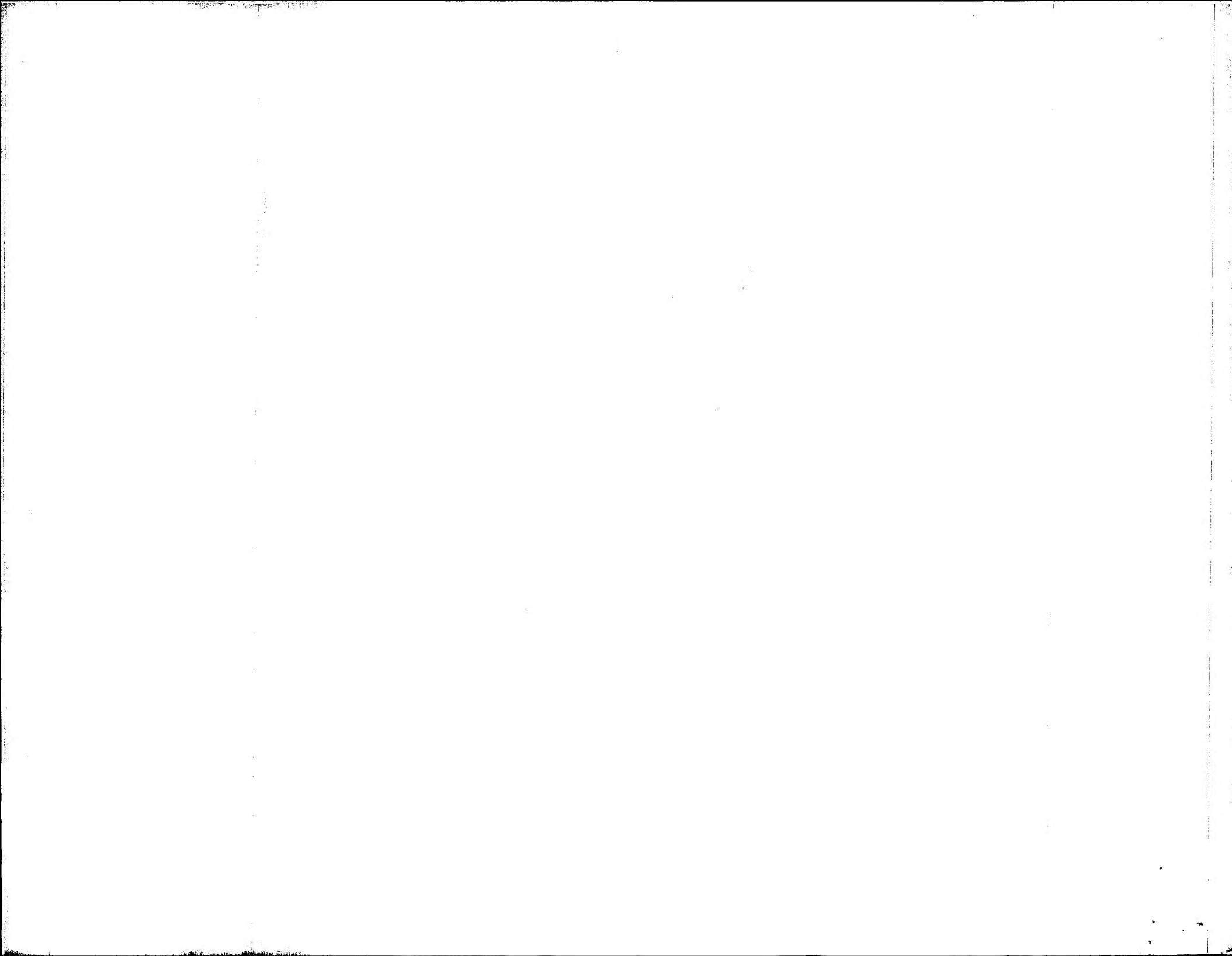
| | | |
|-----------------------|--------------|-------------|
| DART AEROSPACE LTD | Work Order: | 28252 |
| Description: Bushing | Part Number: | D2652 |
| Inspection Dwg: D2652 | Rev: A | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

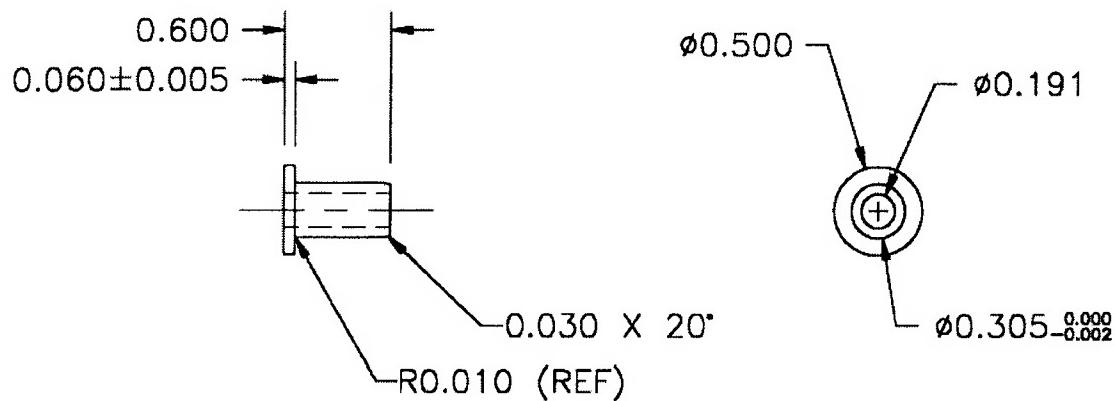
| | | | | | |
|---------------------|--|--------------------|--|----------------------------|-----|
| Measured by: | | Audited by: | | Prototype Approval: | N/A |
| Date: | | Date: | | Date: | |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------|------------|----------|
| A | 03.12.12 | New Issue | KJ/RF | JF |



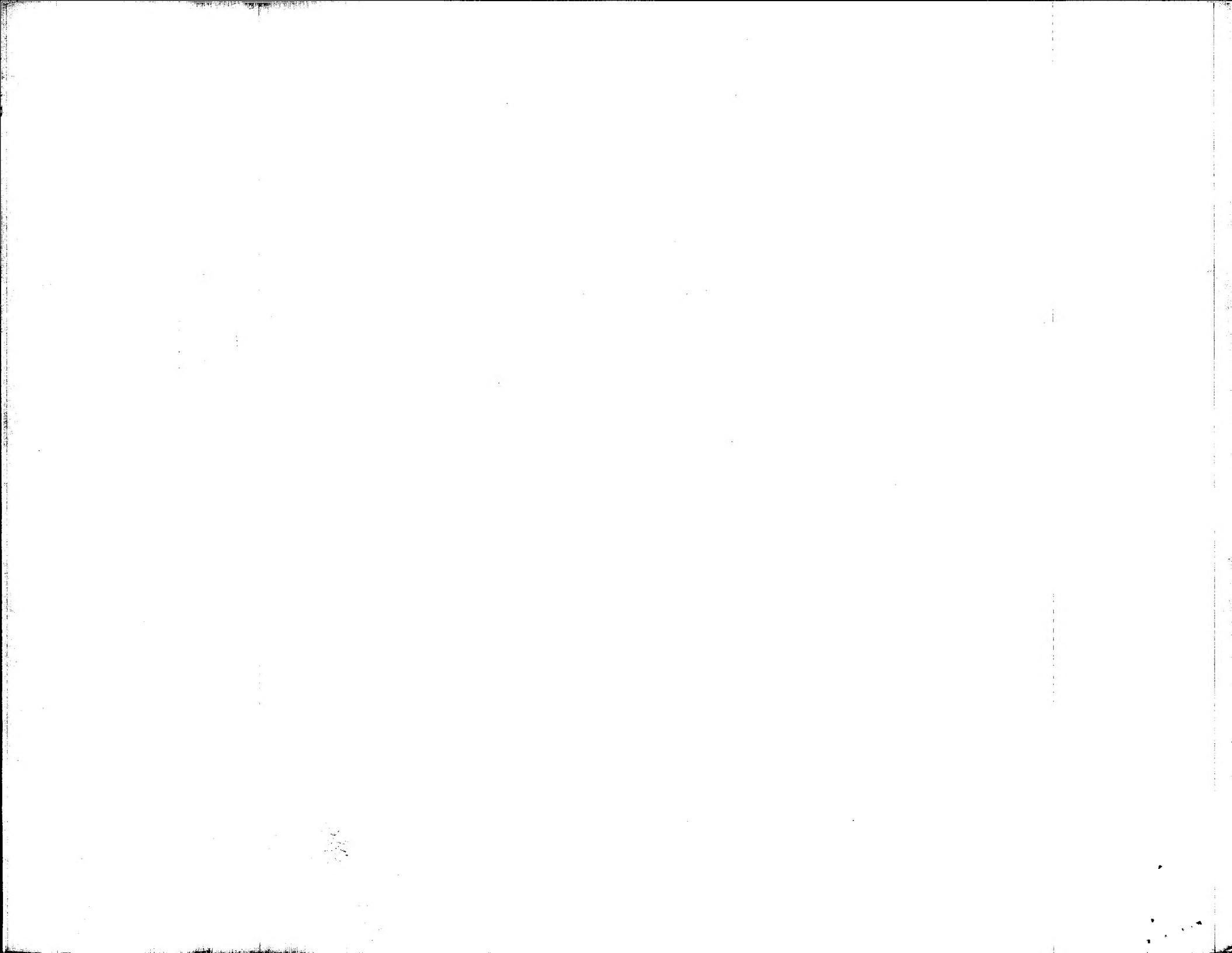
DART

| | | |
|----------------------|------------------------|---|
| DESIGN <i>DDY</i> | DRAWN BY <i>DDY</i> | DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA |
| CHECKED <i>BW</i> | APPROVED <i>DDY</i> | DRAWING NO. D2652 REV. A SHEET 1 OF 1 |
| DATE 97:03:25 | TITLE BUSHING | SCALE 1:1 |

RELEASED
97/04/25 DS

MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX SHOP COPY
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 28252





CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

| <u>QUANTITY</u> | <u>PART NUMBER</u> | <u>PART NAME</u> | <u>MATERIAL BATCH NUMBER</u> | <u>P.O. NUMBER</u> |
|-----------------|--------------------|------------------|------------------------------|--------------------|
| 345 | D2652 | Bushing | M303R0500 M102085 B28252 | Linda |

MATERIAL: supplied by DART

810 2017//

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

A handwritten signature in black ink, appearing to read "Shigi (Regula) Walz".

Shigi (Regula) Walz

Vankleek Hill, September 22, 2006

